



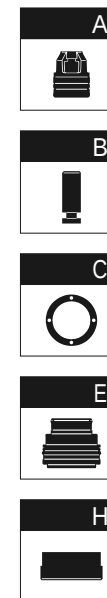
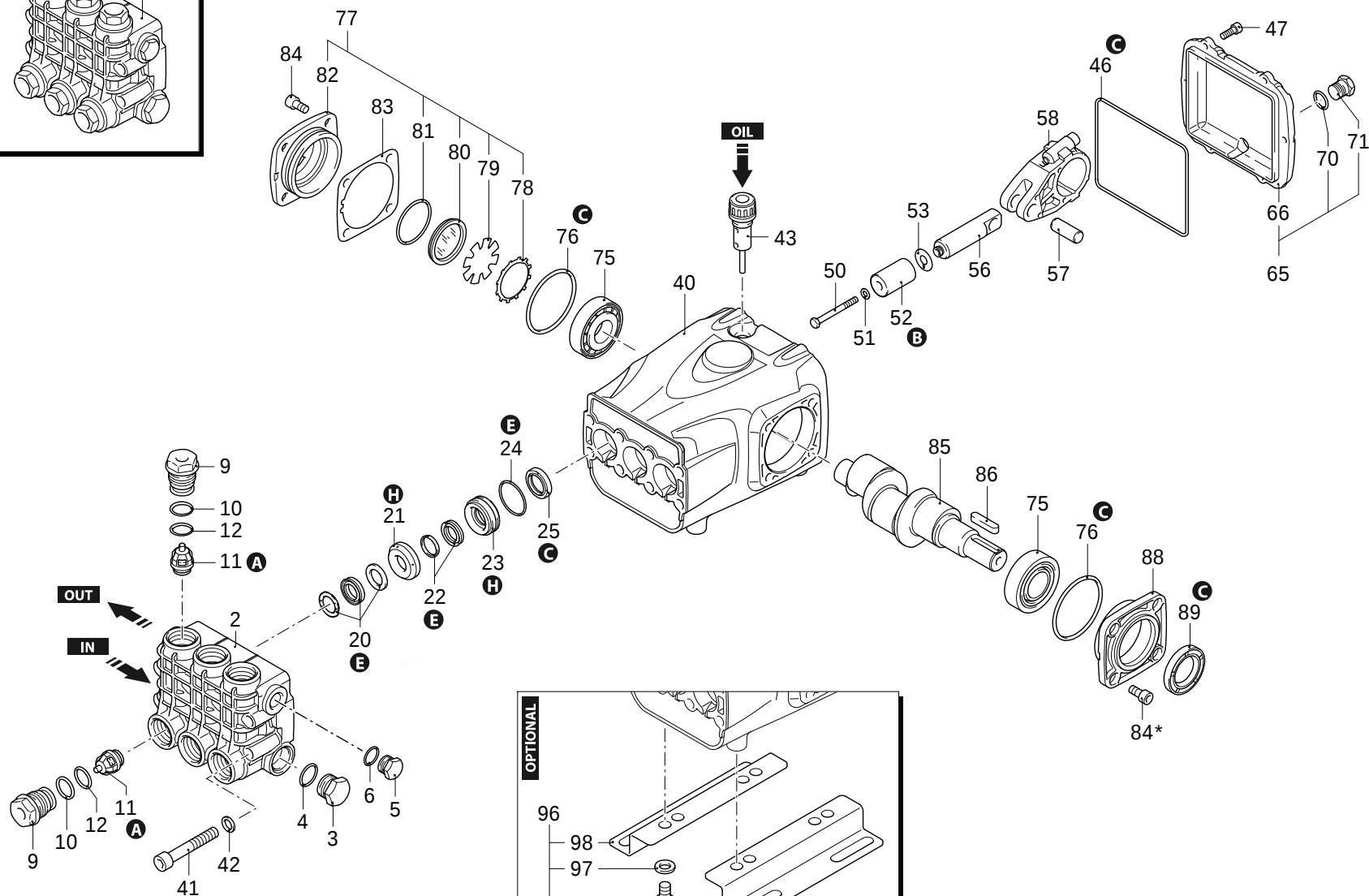
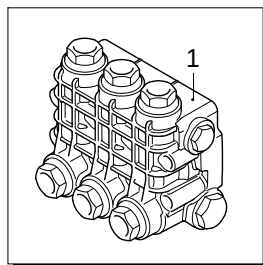
Series 402

SRG

N

1450rpm

ø 24mm



AR\_s402-08\_v01

09/10/2024



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N

1450rpm

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| P  | Code    | Description    | Q                 | Assembly prescription | Validity                                         | P   | Code    | Description      | Q            | Assembly prescription | Validity              |
|----|---------|----------------|-------------------|-----------------------|--------------------------------------------------|-----|---------|------------------|--------------|-----------------------|-----------------------|
| 1  | 4029208 | Head assembly  | Ø 18              | 1                     |                                                  | 79  | 4020070 | Plate            | 1            |                       |                       |
| 2  | 4020340 | Head           |                   | 1                     |                                                  | 80  | 4020160 | Level gauge      | 1            |                       |                       |
| 3  | 820361  | Plug           | 1/2" G brass      | 1                     | C=40Nm                                           | 81  | 3680250 | O-ring           | Ø 45,69x2,62 | 1                     |                       |
| 4  | 180101  | O-ring         | Ø 17,5x2          | 1                     | Lubricate with grease Molykote PG54              | 82  | 4020150 | Cover            |              | 1                     |                       |
| 5  | 1980740 | Plug           | 3/8" G brass      | 1                     | C=20Nm                                           | 83  | 4020100 | Shim 0.05mm      |              | 1                     |                       |
| 6  | 740290  | O-ring         | Ø 14x1,78         | 1                     | Lubricate with grease Molykote PG54              | 83  | 4020110 | Shim 0.10mm      |              | 1                     |                       |
| 9  | 1940940 | Plug           |                   | 6                     | C=60Nm                                           | 83  | 4020120 | Shim 0.19mm      |              | 1                     |                       |
| 10 | 1941070 | Ring           | anti-extrusion    | 6                     |                                                  | 83  | 4020130 | Shim 0.25mm      |              | 1                     |                       |
| 11 | 1949051 | Complete valve |                   | 6                     |                                                  | 84  | 850370  | Screw            | TCEI M8x16   | 4                     | C=24,5Nm              |
| 12 | 880830  | O-ring         | Ø 15,54x2,62      | 6                     | Lubricate with grease Molykote PG54              | 84* | 850370  | Screw            | TCEI M8x16   | 4                     | C=24,5Nm              |
| 20 | 1942700 | Gasket         |                   | 3                     | Lubricate with grease Molykote PG54              | 85  | 1940980 | Shaft            | 8 marked     | 1                     |                       |
| 20 | 1944620 | Gasket         |                   | 3                     | Lubricate with grease Molykote PG54              | 86  | 650250  | Key              |              | 1                     |                       |
| 21 | 1942470 | Piston guide   | front Ø 18        | 3                     |                                                  | 88  | 4020040 | Cover            |              | 1                     | C=25Nm                |
| 22 | 1942690 | Water seal     |                   | 3                     | Lubricate with grease Molykote PG54              | 89  | 820681  | Ring             | seal         | 1                     | C=10Nm / Loxeal 55-14 |
| 23 | 1942480 | Piston guide   | rear Ø 18         | 3                     |                                                  | 96  | 2748    | Foot kit         |              | 1                     |                       |
| 24 | 820490  | O-ring         | Ø 34,65x1,78      | 3                     |                                                  | 97  | 200231  | Washer           |              | 4                     |                       |
| 25 | 1943730 | Ring           | seal              | 3                     |                                                  | 98  | 1940370 | Foot             |              | 2                     |                       |
| 40 | 4020010 | Pump body      |                   | 1                     |                                                  | 99  | 1940380 | Screw            | TCEI 10x18   | 4                     | C=50Nm                |
| 41 | 1940260 | Screw          | TCEI M10x80       | 8                     | C=50Nm                                           | A   | 2871    | Valve kit        |              | 1                     |                       |
| 42 | 650530  | Washer         |                   | 8                     |                                                  | B   | 2872    | Piston kit       | Ø 18         | 1                     |                       |
| 43 | 1140370 | Oil plug       | with oil dipstick | 1                     |                                                  | C   | 47083   | Oil seal kit     |              | 1                     |                       |
| 46 | 1940410 | O-ring         | Ø 132x3           | 1                     |                                                  | E   | 2874    | Water seal kit   | Ø 18         | 1                     |                       |
| 47 | 1200430 | Screw          | TCEI M6x16        | 6                     | C=10Nm / Loxeal 55-14                            | H   | 42120   | Piston guide kit | Ø 18         | 1                     |                       |
| 50 | 1941640 | Screw          | TE M6x60          | 3                     | C=7Nm / Loxeal 55-14                             |     |         |                  |              |                       |                       |
| 51 | 1340600 | Washer         |                   | 3                     |                                                  |     |         |                  |              |                       |                       |
| 52 | 1941020 | Piston         | Ø 18              | 3                     |                                                  |     |         |                  |              |                       |                       |
| 53 | 1383190 | Plate          |                   | 3                     |                                                  |     |         |                  |              |                       |                       |
| 56 | 1940960 | Piston         | guide             | 3                     |                                                  |     |         |                  |              |                       |                       |
| 57 | 1940060 | Pin            |                   | 3                     |                                                  |     |         |                  |              |                       |                       |
| 58 | 1940051 | Connecting-rod | aluminium         | 3                     | Lubricate with grease Molykote BR2 PLUS / C=20Nm |     |         |                  |              |                       |                       |
| 65 | 4029001 | Cover          | complete          | 1                     |                                                  |     |         |                  |              |                       |                       |
| 66 | 4020030 | Cover          |                   | 1                     |                                                  |     |         |                  |              |                       |                       |
| 70 | 740290  | O-ring         | Ø 14x1,78         | 1                     | Lubricate with grease Molykote PG54              |     |         |                  |              |                       |                       |
| 71 | 1980740 | Plug           | 3/8" G brass      | 1                     | C=20Nm                                           |     |         |                  |              |                       |                       |
| 75 | 1140410 | Bearing        |                   | 2                     |                                                  |     |         |                  |              |                       |                       |
| 76 | 1941380 | O-ring         | Ø 66,34x2,62      | 2                     |                                                  |     |         |                  |              |                       |                       |
| 77 | 4029000 | Cover          | complete          | 1                     |                                                  |     |         |                  |              |                       |                       |
| 78 | 4020080 | Ring           |                   | 1                     |                                                  |     |         |                  |              |                       |                       |

Revision: 1

Oil type: SAE 15W40

Validity: &lt; XX/YY = From week/year

Date: 09/10/2024

Oil quantity: 0,960 Kg

C=Tightening torque (Tolerance +0 ÷ -10%)

\* = Not present for electric pump

27696 - SRG 15.35 N